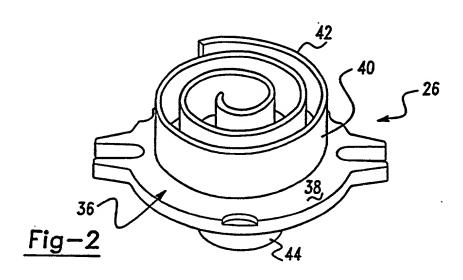
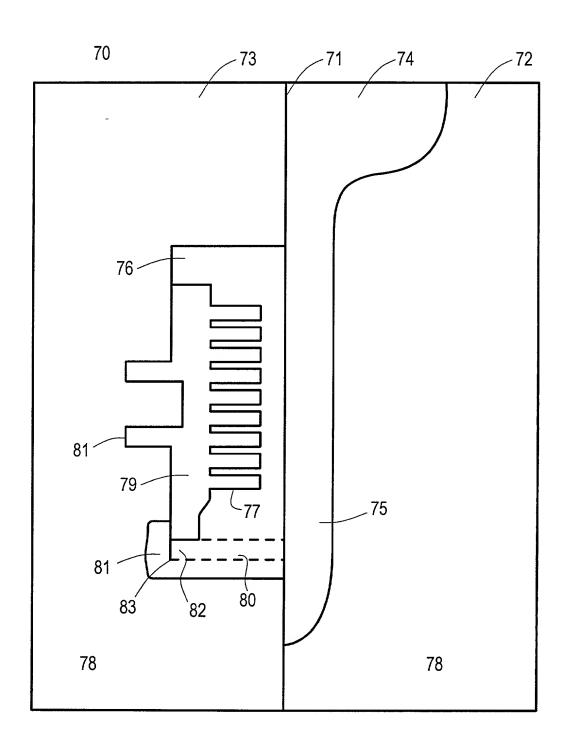
Atty. Ref. No.: 0315-000508 Charles H. Blair (248 641-1600)

Fig-1

Title: GREEN CASTING METHOD AND APPARATUS Inventor: Warren G. Williamson Atty. Ref. No.: 0315-000508 Charles H. Blair (248 641-1600)

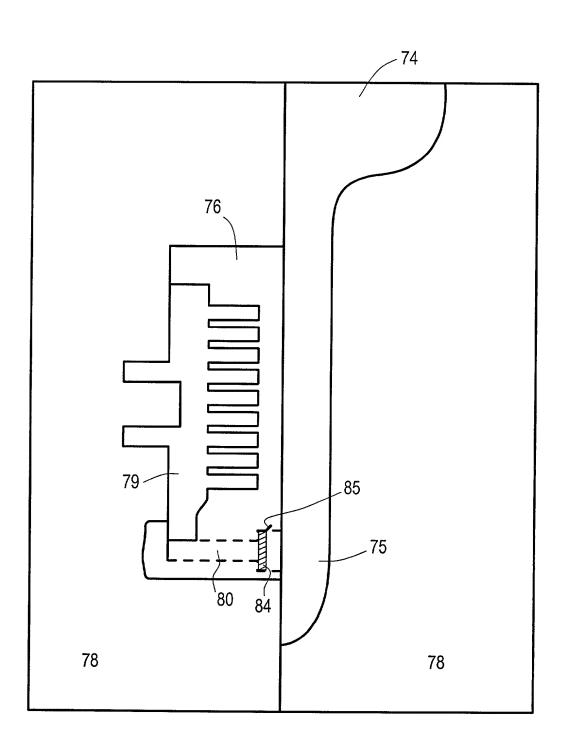


Inventor: Warren G. Williamson Atty. Ref. No.: 0315-000508 Charles H. Blair (248 641-1600)



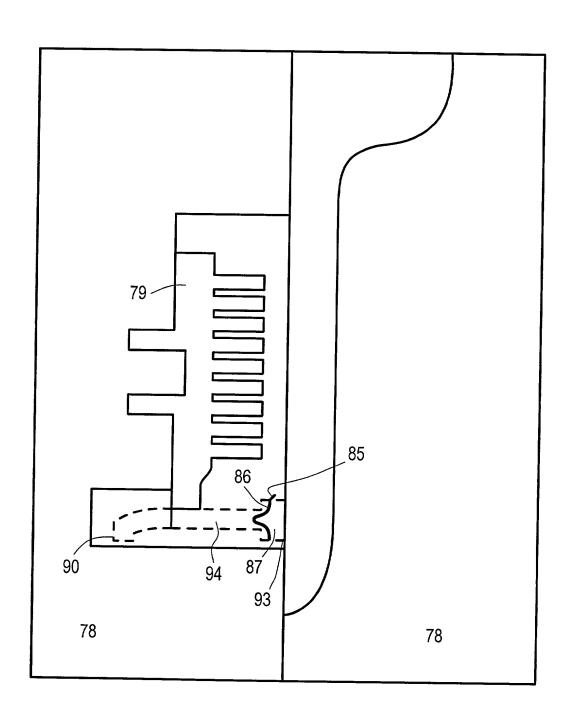
<u>FIG. - 3</u>

Inventor: Warren G. Williamson Atty. Ref. No.: 0315-000508 Charles H. Blair (248 641-1600)

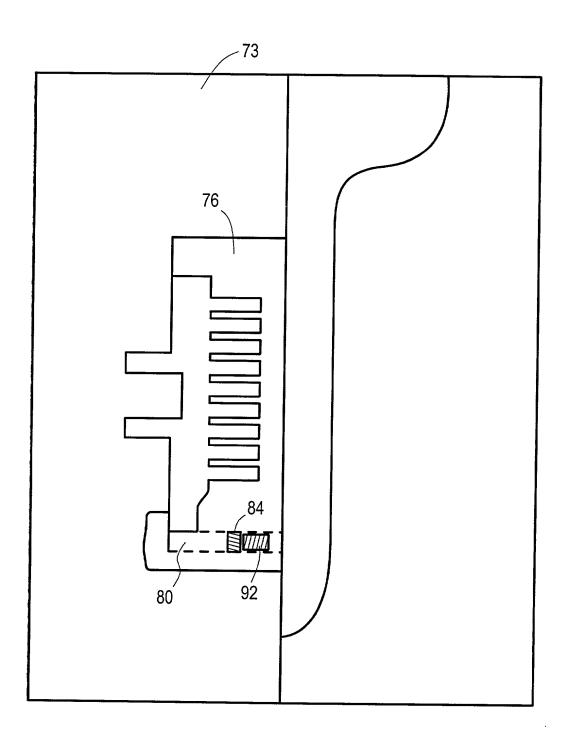


<u>FIG. - 4</u>

Inventor: Warren G. Williamson Atty. Ref. No.: 0315-000508 Charles H. Blair (248 641-1600)



<u>FIG. - 5</u>



<u>FIG. - 6</u>

 $\underline{x}_1,\dots,\underline{x}_{r-1}=1$

Title: GREEN CASTING METHOD AND APPARATUS

Inventor: Warren G. Williamson Atty. Ref. No.: 0315-000508 Charles H. Blair (248 641-1600)

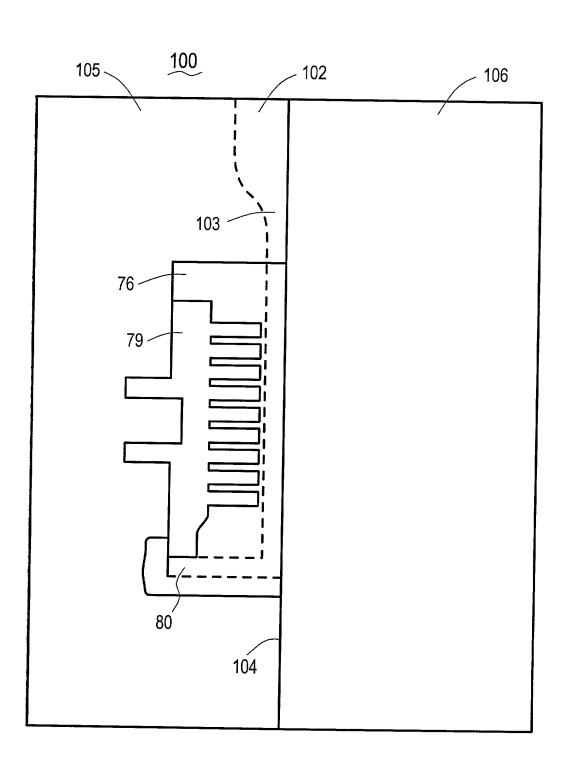


FIG. - 7

Inventor: Warren G. Williamson Atty. Ref. No.: 0315-000508 Charles H. Blair (248 641-1600)

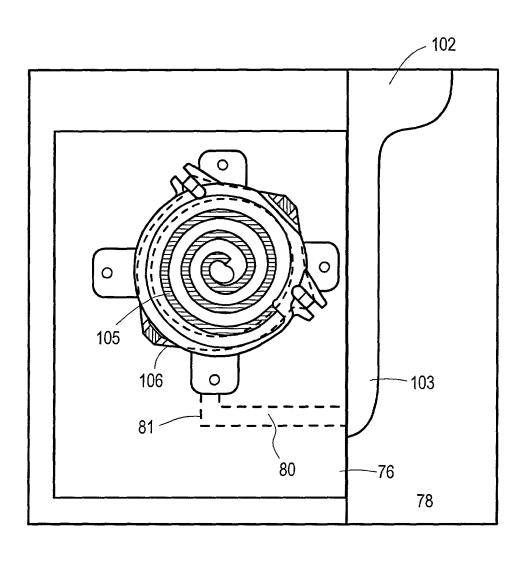


FIG. - 8